CUTTING AND INSTALLATION OF RINGS

STEP 1: Cutting Packing at 45° angle

STEP 2: First open axially, then radially

STEP 3: Introduce the joint end first

STEP 4: Push packings into place
1. Adjustment travel for gland
   20 to 30 % of packing set height

2. Min. insert depth for gland
   0.5 × packing width

3. Packing set height

4. Housing diameter

5. Clearance max. 0.02 × packing width

6. Stem / Shaft diameter

7. Chamfer 2 × 30°

8. Packing width

9. Stuffing box packing